



# Selectarc Therm 200

*Preheating Electrode*

## Classification

Without

## Description & Applications

Special coated electrode for heating up pieces of small and medium sizes. The electrode will heat up the pieces and the deposit is easy to remove by using a steel brush.

## Welding Current & Instructions

Electrode	ØxL ( mm )	3,2x450
Current	( A )	100-150

Set a relatively high amperage, ignite the electrode, start the arc and draw him long ~20-25mm. The electrode will melt and the arc energy will heat up the piece. Remove the deposit with a steel brush.

Ind.13



= -	~ 60V
-----	-------

**Liability:** This document is intended to assist the user in choosing the product. It is up to the user to verify that the chosen product is suitable for applications for which it is intended. The company FSH Welding Group reserves the right to alter specifications without prior notice of its products. The descriptions, illustrations and specifications are for reference only and cannot be held liable for FSH Welding Group. **Fumes:** Consult information on MSDS, available upon request.