Stainless Steel Solid Wire

MIG Welding

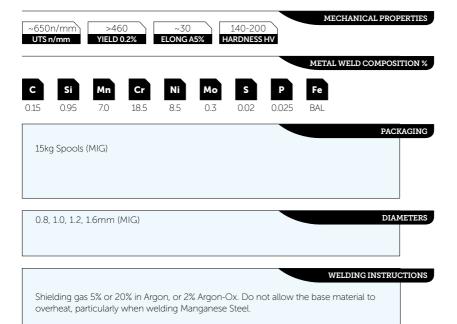
SW-307Si

DESCRIPTION & APPLICATION

MIG Filler wire for the joining and overlay of Stainless Steels of similar composition. Joining of all Austenitic Stainless as well as 14% Manganese. Used to join Wear Plates and as a buffer layer under hard surfacing. Fully Austenitic deposit, non-magnetic with high ductility. Increased Silicon content compared with standard, gives more fluid deposit.

BASE MATERIALS

All 300 series Austenitic Stainless Steel, 14% Manganese Steel, Railway and Crane Tracking, Wear Plates, Buffer layer on manganese or high carbon/high manganese steel prior to hard facing.



Visit: www.westbrookwelding.co.uk/downloads

For more details on welding of Stainless steel, please see our Information Sheets.